

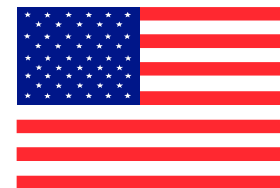
# Direction and Suggestions for Installing 1970 - 72 Chevelle 7 Piece Trunk Panel Kit

## Part No. 517-7

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***Please Read First; Test Fit All Panels Before Upholstery.***

Test fit the panels in your car before you upholster them. Based on your particular car, you may find it necessary to custom-trim here and there. Also depending upon the type of material you choose to cover the trunk kit panels, how much foam you add or how you decide to custom finish your panels. If you find it necessary, a quick trim adjustment using an electric sander with 80 grit paper or a rasp file is all that will be required.

For some installations, it will be necessary to remove the spare tire hold down brackets using a cutoff wheel.

A typical stock trunk area are in most sedans and hardtops. This is where the installation process is the same, regardless. Trim sanding is all that will be needed. No fasteners are needed, it is tension that holds the panel in place.

For convertible, it will be necessary to trim the panels.

Tech help line, 724-418-1003

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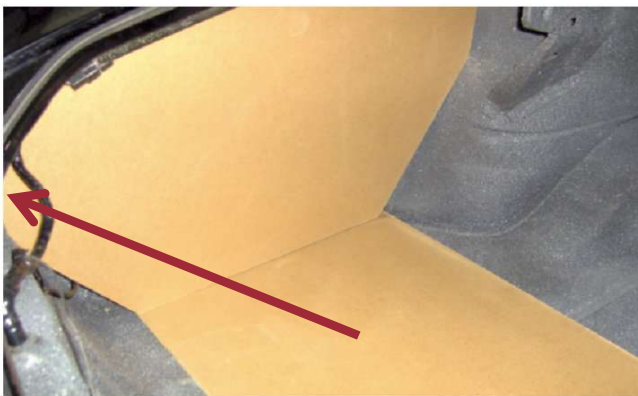
This is a picture of the bottom floor panel and two side panels for the Chevelle. There are 7 pieces to this kit. The one piece that is optional is the smallest piece in the kit and it fits up against the back wall of the trunk. You can use it or you can carpet up the back without using this 5<sup>th</sup> piece, it's your option. I suggest that a piece of carpeting material is put down first and glued across the back of the trunk, near the trunk latch, this is only a suggestion, then put the panel down as directed. The panel is big and needs to be placed in the trunk right side first. Set the panel on the floor of the trunk then slide it back toward the rear of the trunk.



The Chevelle trunk for the trunk panel kit. You can leave the hold down bracket in place if you want. This trunk had it left in place.



The first piece is the floor and should fit against the bottom of the fender well on both sides.

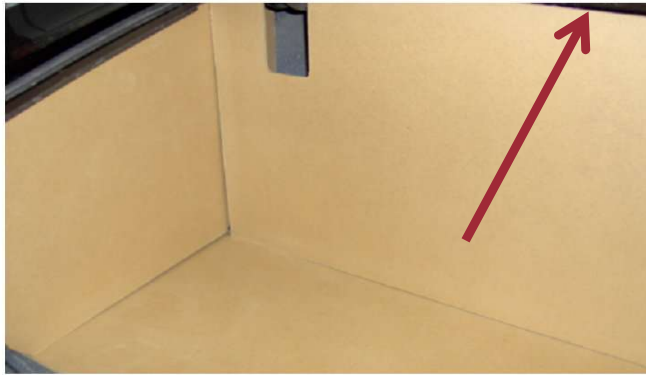


The left side is next and should be snug against the rear tail light housing area. The top of the panel should be inside the the trunk lip.



Do the same exact setup on the right side panel.

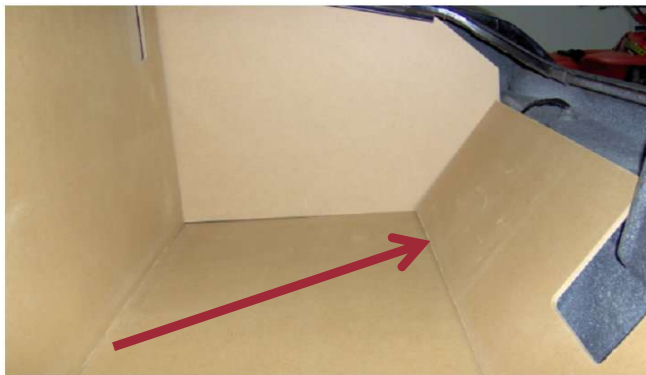
This is the next to last panel to go in. It's the back panel with the cutout for the hinges. Put it into the trunk by tilting the top forward first and then slide it up and into place. It may get tricky here trying to keep the sides in place and getting the back panel where it belongs. The last panel fits against the rear of the trunk under the latch. The panels fit much tighter with material on them and will not move once set into place. Please Note: Adjustments to the panels fit can be made with a rasp or an orbital sander using 80 grit sanding paper.



The next panel in is the back panel with the notches for the hinges. Tilt the panel toward the back and then tilt into place under each hinge.



Note how the panels fit when the panel is in the right place of the trunk lip. See arrow.



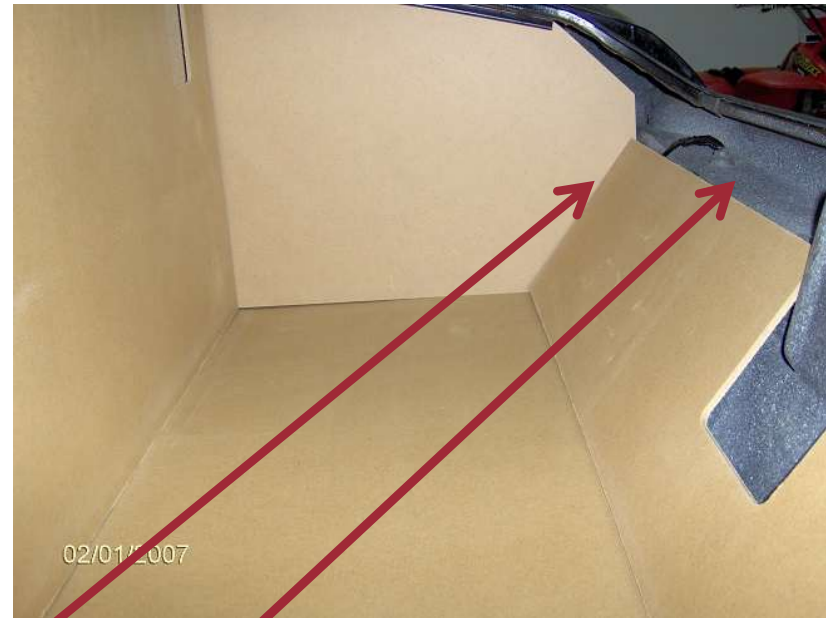
The last panel is the rear panel that fits under the trunk latch hold down. The panels may need to be sanded down if using thick material.



There may be enough clearance on the panels and will fill in once all the upholstery is in place. You may need to sand to fit precisely.

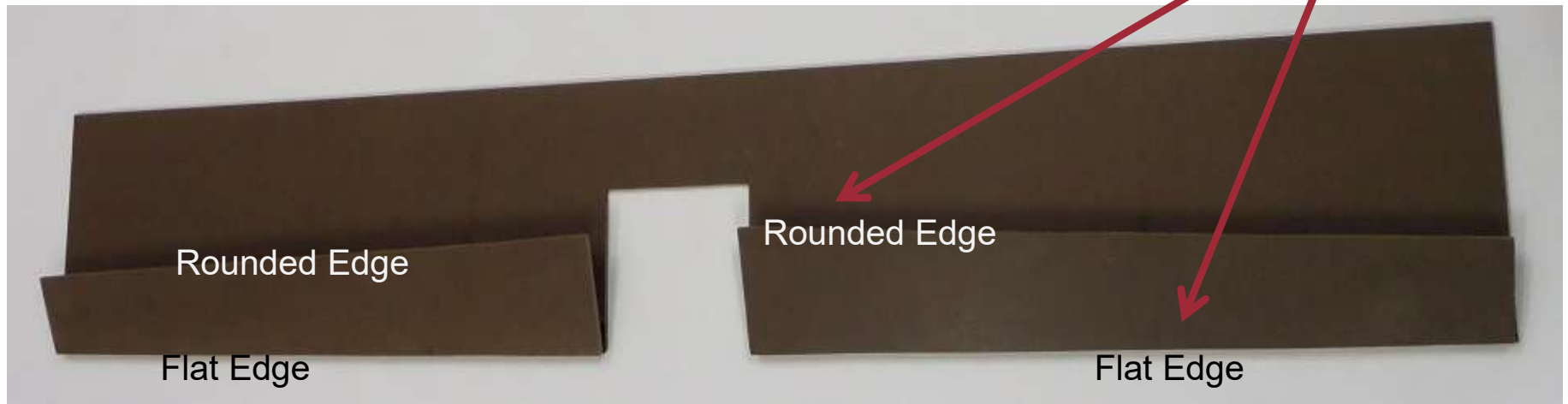
## This is an update;

The back panel for the 70 to 72 Chevelle has been upgraded and now fits the back latch area more completely. The back panel will reach all the way to the lip of the rear edge of the trunk. There are two new pieces that will fit on the lip edge of the trunk. The 2 small pieces will cover the light plugs in the lip edge of the trunk. The only change you will need to make is to orient this panel to fit on top edge of the floor of the trunk. The small pieces are attached with upholstery tape so that they will fold over, the tape can be carefully removed and replaced with upholstery to match the material in the rest of the trunk.



New pieces will fit in these areas of the lip edge of the trunk. The new pieces will cover the plug for the lights in the lip edge. Also note that the side panels fit up against the back latch panel.

This is the new trunk latch panel with fold down pieces that fit on the rear trunk ledge shown in the previous page. Use this picture as a reference to place these correctly. These fold down pieces are matched, flat edge to flat edge as shown in the picture. The rounded edge is the part that goes up on the lip of the trunk. Upholstery matching the rest of the trunk can be put in place to make a blended look.



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